No. of printed page: 1 [A-14] Seat No: \_ SARDAR PATEL UNIVERSITY BBA (Gen. & Hon.) (VI Sem.) (2010 Batch) Examination 2017 Wednesday, 15th March 2.00 pm - 4.00 pm **UM06CBBA01 - Operation Management** Total Marks: 60 Note: Figures to the right indicate marks. (15)Q.1 What is Operation Management? Explain its importance. OR Q.1 Explain the role and responsibility of Operations Managers in modern business. (15)Q.2 What is Production Process? Explain the features and types of Production (15)Process. OR Q.2 What is Plant Layout? Explain the various factors affecting Plant Layout. (15)Q.3 (80)What is Method Study? Explain its objectives. (a) (07)What is Time Study? Explain the tools of Time Study. OR Q.3 The following table gives the continuous time of machine for a job. (15)

Observations	Elements		
	1	2	3
1	2	8	12
2	15	22	26
3	28	34	38
, 4	41	48	53
5	55	61	66
6	69	76	81
Average Rating	110 %	120 %	110 %
Allowance	20 %	15 %	10 %

Find: (1) Standard time for each element

- (2) Standard time for operation
- (3) Staff requirement, if 1000 pieces are to be produced per shift of 8 hours. How many workers will be required.
- Q.4 Write Short notes (Any Two):

(15)

- (1) Importance of Production Control
- (2) Objectives of Production Planning
- (3) Explain the Concept of Critical Path Method (CPM) with logical example
- (4) Routing

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